



GR71121

DP-E - UPPER GEAR UNIT

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	3868725	1	Drive, Complete assy (2.32:1)		
	3803409	1	Drive, exchange		Exchange unit
	3868726	1	Drive, Complete assy (1.95:1)		
	3803408	1	Drive, exchange		Exchange unit
	3868727	1	Drive, Complete assy (1.78:1)		
	3803407	1	Drive, exchange		Exchange unit
	3868728	1	Drive, Complete assy (1.68:1)		
	3803406	1	Drive, exchange		Exchange unit
1	3857143	1	Upper gear unit, Complete, 22/23		1.68, 1.78, 1.95
	3803410	1	Upper gear, exchange		Exchange unit
	3857269	1	Upper gear unit, Complete, 21/26		2.32
	3803411	1	Upper gear, exchange		Exchange unit
2	3856812	1	• Gear housing		
3	977241	2	• Stud		
4	3857149	1	• Cover		
4a	854198	1	• Plastic plug		
5	814179	1	• Plug		
6	897682	1	• Gasket		
7	941807	3	• Screw		
8	814643	1	• Hollow screw		
9	955989	1	• O-ring		
10	832669	1	• Gasket		
11	873313	1	• Gear set		1.68, 1.78, 1.95
	3857266	1	• Gear set		2.32
12	3857144	1	• Bearing housing		
13	853949	1	• Roller bearing		
14	183247	1	• Bearing		
15	852705	1	• Pivot pin		
15a	941807	2	• Screw		
16	956591	4	• Screw		
16a	942598	4	• Washer		
17	853484	1	• Pretensioning sleeve		
18	925095	1	• O-ring		
19	853034		• Adjusting washer, 0.10 mm		As required
	853035		• Adjusting washer, 0.15 mm		As required
	853036		• Adjusting washer, 0.35 mm		As required
20	839253	1	• Sealing ring		
21	832675	1	• Washer		
22	956000	1	• O-ring		
23	914538	1	• Lock ring		
24	854615	1	• Universal joint		
			• Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	854616	1	• • Fork		
26	854617	1	• • Fork		
27	854618	1	• • Intermediate section		
28	854619	2	• • Spider		

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29	24383	8	• • Lock ring		
30	854201	1	• Screw		
31	853026	1	• Washer		
32	3852389	2	• Ball bearing		
33	943869		• Adjusting washer, 0.05 mm		As required
	946179		• Adjusting washer, 0.10 mm		As required
	943870		• Adjusting washer, 0.20 mm		As required
34	941826		• Adjusting washer, 0.05 mm		As required
	941827		• Adjusting washer, 0.20 mm		As required
	948230		• Shim, 0.35 mm		As required
35	853916	1	• Shaft		
36	3855783	1	• Sliding sleeve		
37	3852296	1	• Spring		
38	854126	1	• Washer		
39	951078	1	• Snap ring		
40	3852390	2	• Needle bearing		
41	854192	1	• Spacer ring		
42	853888	2	• Lock ring		
43	854228	1	• Nut, 0 mm		
	854229	1	• Nut, 0.20 mm		
	854230	1	• Nut, 0.40 mm		
	3852375	1	• Nut, 0.60 mm		
44	3855787	1	• Shift mechanism		
45	3855785	1	• • Bearing housing		
46	3856008	1	• • Eccentric piston		
47	3856502	1	• • Shoe		
48	814184	1	• • Spring		
49	897711	1	• • Screw		
50	897871		• • Adjusting washer		As required
51	853858	1	• • Sealing ring		
52	973593	1	• • Pin		
53	942871	1	• • Pin		
54	925093	1	• • O-ring		
55	940169	4	• Screw		
56	876294	1	• Bellows kit		
57	853013	1	• • Hose clamp		
58	853012	1	• • Hose clamp		
59	839351	1	• Oil dipstick		
60	955974	1	• O-ring		
61	853706	1	• Type plate		
62	804269	2	• Drive screw		
63	3857148	1	Cover		Incl. in complete drive unit
64	925052	2	Rubber ring		Incl. in complete drive unit
65	854661	1	Screw		Incl. in complete drive unit
66	872027	1	Cross recessed screw		Incl. in complete drive unit
67	876636	1	Decal set		

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68	872866	1	· Decal		Incl. in complete drive unit
69	872868	1	· Decal, Port		Incl. in complete drive unit
	872867	1	· Decal, Starboard		Incl. in complete drive unit
70	854144	1	· Decal		Incl. in complete drive unit